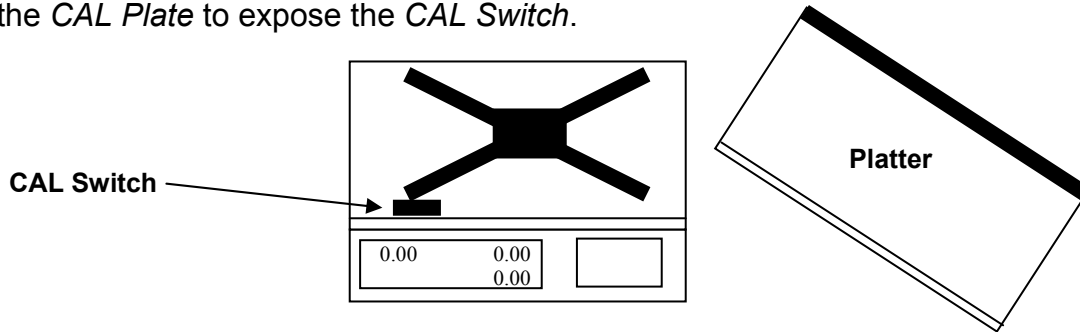


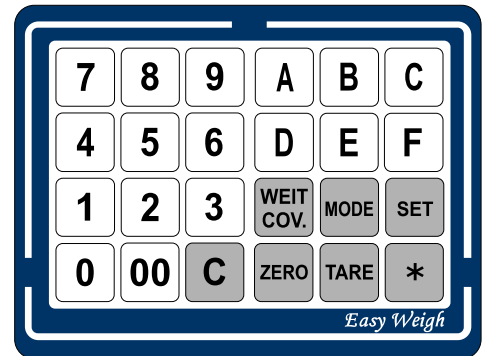
### AC-100 Main PCB Programming

1. Make sure that the scale is plugged into a proper outlet, the platter is properly seated, there is nothing on the platter, and that the *Power Switch* is **OFF**.
2. Locate the *CAL Switch* which is under the platter on the front left side. If necessary, remove the *CAL Plate* to expose the *CAL Switch*.



3. Press and hold down the *CAL Switch* as you place the *Power Switch* in the **ON** position.
4. The displays will read: *SPAn SEt*.
5. Press **TARE** **TARE** and then the display will read: *PR-R SEt*.
6. Press the **\*** key the displays will read: *PR-R SEt 1* and the *Price Display* will have a hexadecimal number in it. Enter the following key strokes depending on capacity:

Capacity	Keys to press...
10 lb / 5 kg	A 2 * 8 4 * 2 4 * 0 0 *
20 lb / 10 kg	A 2 * 8 5 * 2 4 * 0 0 *
50 lb / 20 kg	A 2 * 8 6 * 2 4 * 0 0 *
100 lb / 50 kg	A 2 * 8 0 * 2 4 * 0 0 *



Now the displays will read *End* and then read *SPAn SEt*.

7. Go to step 4 of **AC-100 Quick Calibrate Instructions** and complete those instructions using full capacity weights. If you encounter problems with the **AC-100 Quick Calibrate Instructions**, it may be necessary to follow the **AC-100 Span & Gain Calibration Instructions**.

If further problems persist, please contact the Atron Systems Service Department at 973-227-8882.