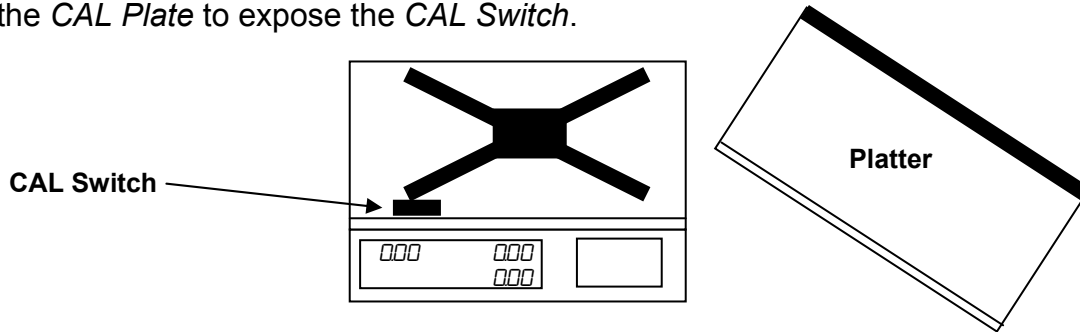


### AC-100 Gain Calibration Instructions

1. Make sure that the scale is plugged into a proper outlet, the platter is properly seated, there is nothing on the platter, and that the *Power Switch* is **OFF**.
2. Locate the *CAL Switch* which is under the platter on the front left side. If necessary, remove the *CAL Plate* to expose the *CAL Switch*.



3. Press and hold down the *CAL Switch* as you place the *Power Switch* in the **ON** position.
4. The displays will read: *SPAn SEt*.
5. Press the **ZERO** key. The displays will read: *CR in SEt* and then change to *ZEro*.
6. With nothing on the platter, press the **\*** key. The displays will show: *rERd* and then change to *LoAd*.
7. Place 10% of maximum capacity on the platter.
8. Press the **\*** key. The displays will read: *rERd*, then change to *End*, and finally change to *SPAn SEt*.
9. Remove all weight from the platter.
10. Go to step 4 of **AC-100 Quick Calibrate Instructions** and complete those instructions using full capacity weights.

If you encounter any problems, please contact the Atron Systems Service Department at 973-227-8882.