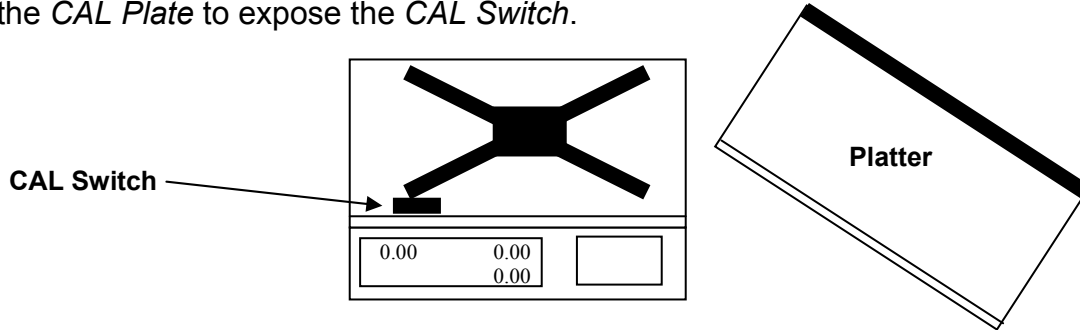


### PC-100 Main PCB Programming

1. Make sure that the scale is plugged into a proper outlet, the platter is properly seated, there is nothing on the platter, and that the *Power Switch* is **OFF**.
2. Locate the *CAL Switch* which is under the platter on the front left side. If necessary, remove the *CAL Plate* to expose the *CAL Switch*.



3. Press and hold down the *CAL Switch* as you place the *Power Switch* in the **ON** position.
4. The displays will read: *SPAn SET*.
5. Press the **TARE** key 2 times and then the display will read: *CodE*. Press the **CLEAR** key.
6. The displays will now read: *CodE*    *0.00*.
7. Type the number 77559. The displays will now read: *CodE*    *775.59*.
8. Press the **\*** key 2 times. The displays will read: *PRrR*    *SEt1* and the *Unit Price Display* will have a hexadecimal number in it. Now you need to enter the following key strokes:  
*Please refer to the keyboard diagram below which explains what keys correspond to the letters A thru F.*

8 F \* 1 1 \* 4 1 \* 9 2 \* 0 2 \* 0 0 \*

Now the displays will read *End* and then read *SPAn SET*.

9. Go to step 4 of **PC-100 Quick Calibrate Instructions** and complete those instructions using full capacity weights (60 pounds.) If you encounter problems with the **PC-100 Quick Calibrate Instructions**, it may be necessary to follow the **PC-100 Span & Gain Calibration Instructions**.

Keyboard Diagram					
7	8	9	A	B	C
4	5	6	D	E	F
1	2	3			
0		CLEAR		TARE	*

For kilogram setup & decimal place change, see **PC-100 kg/lb Unit Programming** instructions.  
If further problems persist, please contact the Atron Systems Service Department at 973-227-8882.